**Quality and Health & Safety**

**About the Company**

Atlantic Service is a leading manufacturer / distributor of high-quality products for the food industry with Trade Revenues of £5m. Its products include bandsaw blades, handsaw frames and blades, mincer plates / knives and butchery sundry equipment. It has strong links with its sister company Bertram & Graf GmbH who is a leading distributor of these products.

Through our great experience manufacturing bandsaw blades, along with of state-of-the-art technology we have gained a reputation for expertise and consistency in our products and services.

We use the best high carbon content steel and continuous quality assessments during the manufacturing process ensuring durable bandsaw blades of superior design offering a consistent, accurate, cleaner cut for food processing operations. The majority of the butchery sundry items are bought in and re-sold.

The customer base ranges from butchery sundry distributors, to meat processors and to butchers’ shops. The company exports 80% of its manufactured items to distributors throughout Europe, Southern Africa, the Far East, China and South America.

**Background**

After 3 years of significant growth, a candidate is required to support the Quality and H&S Manager in driving forward changes to ensure the business maintains / enhances its reputation for supplying a Quality product, whilst ensuring the safety of all employees is at the forefront of what we do.

The successful candidate will be involved with stakeholders at all levels of the organisation (Production, Engineering, Finance, Sales), and will help to further enhance Health & Safety, whilst supporting the development of Lean Manufacturing, a key project of which will be the development and introduction of Standard Operating Procedures.

**Health & Safety.**

* Near miss investigation, resolution, statistics and reporting.
* Develop H&S calendar to control/prompt audits/inspections
* Get involved in Risk Assessments.
* Machine guarding program.

**Engineering.**

* Evaluate and assess alternative machine suppliers.
* Research different manufacturing methods and propose alternative options.
* Develop an engineering improvement program for both machinery and people.

**Maintenance.**

* Design and develop CMMS system from scratch.
* Design and develop PPM system interfacing with CMMS.
* Further improve introduction of TPM
* Link orange TPM tags to CMMS & PPM systems.
* Support the vibration reduction program, using the Reactec software and kit.

**Standard Operating Procedures. (SOP).**

* Develop SOP’s in the following areas: -
  + Normac’s
  + Setting
  + Hardening
  + CTL
  + Welding
  + Packaging

**Lean Manufacturing.**

* Support the 6S program.
* Support the development of OEE and improve its accuracy.
* Help develop the scrap recording and monitoring system and support plans to reduce scrap.
* Process development.
* Process flow.
* Support introduction of Kanban systems.

**Quality Assurance.**

* Involvement in customer complaint resolution.
* Investigate internal variation to standard.
* Support the development of the ISO 9001:2015 system.